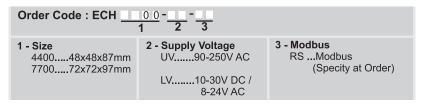
Read this document carefully before using this device. The guarantee will be expired by device damages if you don't attend to the directions in the user manual. Also we don't accept any compensations for personal injury, material damage or capital disadvantages.

# ENDA ECH SERIES UP/DOWN COUNTER & RPM/TACHOMETER

Thank you for choosing ENDA ECH series devices.

- ▶ 48x48mm and 72x72mm sizes.
- > 2x6 digits indicator.
- Programmable as Counter and RPM/Tachometer.
- ▶ 6 Digits Batch Counter.
- 9 Digits Total Counter.
- Period time differences, pulse time, turnover and speed measurement.
- Easy to use front panel keypad.
- Counts Up or Down acording to input phase difference.
- Input frequency can be selected.
- Input signal can be calibrated to the desired value by multiplying between 0.000001 and 99.9999.
- Decimal point can be set between 1 and 5.
- Sensor input type can be selected by using keyped ( PNP, NPN ).
- Dual setpoint and dual contact relay.
- SET1 can be selected to dependent on SET2.
- Output contact relay can be adjusted to continuous output or between 0.01 and 999.9-second intervals.
- Output delay time can be adjusted in Tachometer Mode.
- ► Functional reset selection.
- 0 500000 Offset selection.
- Parameter access protection.
- Easy installation.
- RS485 Modbus communication interface (Specify at order).
- CE marked according to European Norms.











### **TECHNICAL SPECIFICATIONS**

### ENVIRONMENTAL CONDITIONS

Ambient / Storage Temperature 0 ... +50°C/-25 ... +70°C (with no icing)

Max. relative humidity 80% Relative humidity for temperatures up to 31°C, decreasing linearly to 50% at 40°C.

Rated pollution degree According to EN 60529; Front Panel: IP65, Rear Panel: IP20

Height Max. 2000m

KEEP AWAY device from exposed to corrosive, volatile and flammable gases

or liquids and DO NOT USE the device in similar hazardous locations.

ELECTRICAL CHARACTERISTICS

**Supply** 90-250V AC 50/60Hz ; 10-30V DC / 8-24V AC SMPS

Power Consumption Max. 5VA

Wiring Power connection: 2.5mm² screw-terminal, Signal connection: 1,5mm² screw-terminal connections

Data Protection EEPROM (Min. 10 years)

EMC EN 61326-1: 2013 (Performance criterion B satisfied for EN 61000-4-3 standard).

Safety Requirements EN 61010-1: 2010

INPUTS

Count inputs CPA, CPB 2 Channels (Max. 50KHz, between 5V and 30V pulses). Can be selected as PNP and NPN input.

Can be programmed to 20hz, 50hz, 100Hz,500hz, 100hz, 5000hz, 10KHz,20Khz, 30Khz and 40Khz.

Reset Input

PNP : Positive Reset (Can be adjusted between 1ms and 100ms for 5V and 30V pulses).

NPN : GND terminal can be reset by connecting to "RESET IN" terminal.

OUTPUTS

Control Output (OUT1 and OUT2) ECH4400 : OUT1 250V AC, 10A (for resistive load) NO+NC , OUT2 250V AC , 5A(for resistive load) NO

ECH7700: OUT1 250V AC, 8A (for resistive load) NO+NC

SSR1 and SSR2 Output Open collector output (S.S. OUT): Max. 30V DC, 50mA Sensor (Auxiliary) Supply Output 12V DC, Max. 50mA (without regulation)

Life expectancy for relay Without load 5.000.000 switching; 250V AC, 5A (resistive load) 100.000 switching.

Without load 30.000.000 switching; 250V AC, 8A (resistive load) 300.000 switching. Without load 30.000.000 switching; 250V AC, 10A (resistive load) 100.000 switching.

**Accuracy** ± % 0.01 ± 1ms

Note : "Relay" and "S.S.OUT" outputs runs simultaneously. i.e, When "OUT1" or "OUT2" relay is operated, "SSR1" or "SSR2" transistor is activated.

HOUSING

**Housing Type** Suitable for flush-panel mounting according to DIN 43 700.

 Dimensions
 ECH4400 : G48xY48xD87mm,
 ECH7700 : G72xY72xD97mm.

 Weight
 ECH4400 : Approx. 230g (after packing)
 ECH7700 : Approx. 380g (after packing)

Enclosure Material Self extinguishing plastics

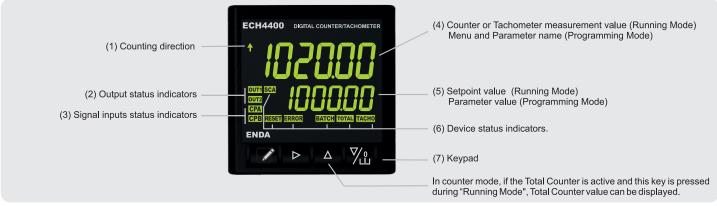
Avoid any liquid contact when the device is switched on.

DO NOT clean the device with solvent (thinner, gasoline, acid etc.) and / or abrasive cleaning agents.



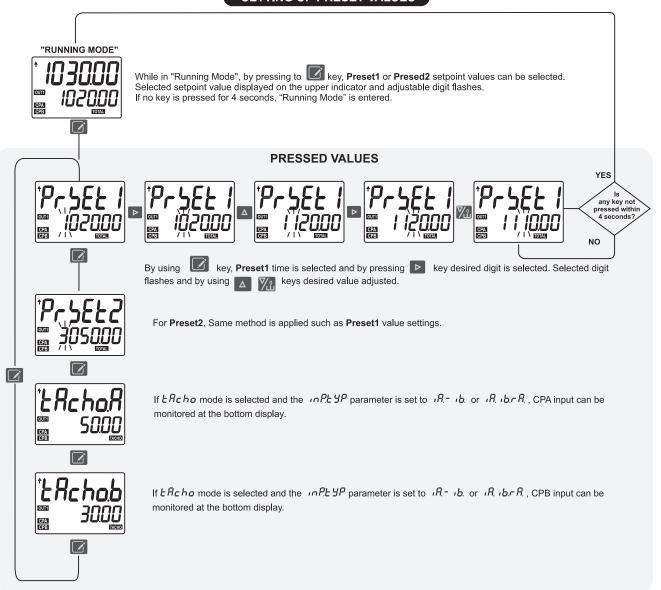


### **TERMS**



(1) Counting Direction Up / Down arrows (same as PV indicator color) (2) Output status indicators Two pieces (same as SV indicator color) (3) Signal inputs indicators Two pieces (same as SV indicator color) (4) PV Indicators 7 segment, 6 digits. LCD indicator colors can be selected as red, green and orange. (Character height 10 mm). (5) PV Indicators 7 segment, 6 digits. LCD indicator colors can be selected as red, green and orange. (Character height 7 mm). (6) Device status indicators Six pieces (same as SV indicator color) (7) Keypad Micro switch

### **SETTING UP PRESET VALUES**





Security Menu Password

Input Menu Security Level

**Output Menu Security Level** 

Indicator Menu Security Level

If P.YE's Modification can be done.

Device Menu Security Level

P.YES If PYES Modification can be done.

If P. no Only visible.

If P. no Only visible.

P.YES If PYES Modification can be done.

**Preset1 Parameter Security** 

P.4E5 ?If P.4E5 Modification can be done.

If P. no Only visible.

P. YE 5 If P. no Only visible.

If P. no Only visible.

Δ

If PSE 5 Modification can be done.

Security code is 4400.

In P.5Ec. If nonE Menu invisible.

P.YES If P. no Only visible.

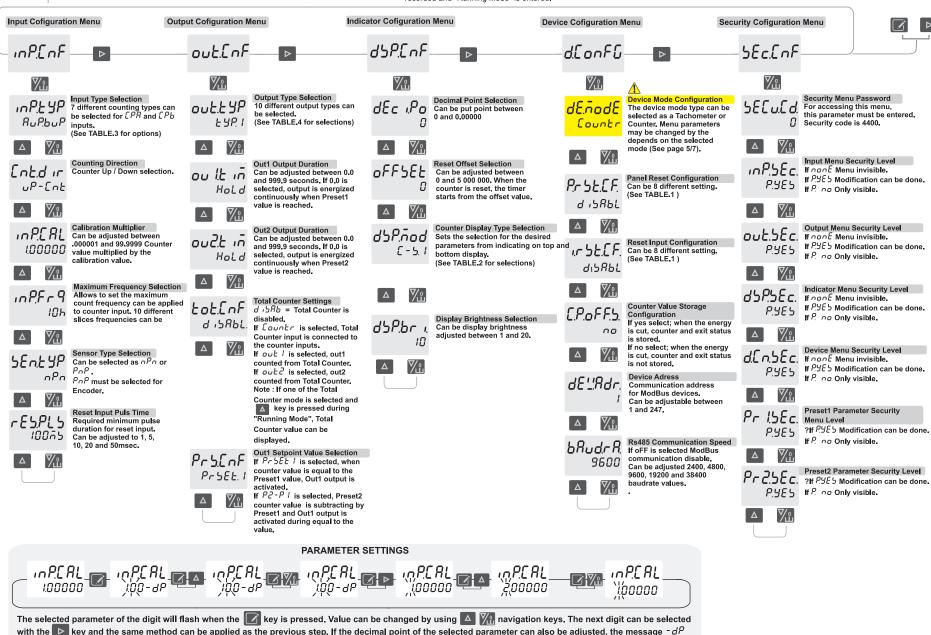
this parameter must be entered.



If key is pressed while holding key, "Programming Mode" is entered.

Accessing to "Running Mode" from "Programming Mode" :

if no key is pressed within 20 seconds, during "Programming Mode", data is stored automatically and "Running Mode" is entered. Alternatively, the same function occurs first pressing key and "Programming Mode" is entered. Then keys are pressing together, data is recorded and "Running Mode" is entered.



appears on the display during the digit selection. While this message is displayed, the decimal point is brought to the desired place with the 🛕 🉌 keys. If the A key (Up) is pressed continuously for 0.6 seconds, the value to be increasing rapidly. The same method applies to the decrement (Down) key.

#### TABLE 1

#### Reset Configuration Table:

PrSEEF.	Parameter Message	action to be taken
0	d 15RbL	Reset is not done
1	Er	Counter Reset On
2	Łr	Total Reset On
3	br	Batch Reset On
4	[.Er	Counter and Total Reset On
5	€.b.~r	Counter and Batch Reset On
6	£.b.−r	Total and Batch Reset On
7	€.£.b.~r	Counter, Total and Batch Reset On

### TABLE.2

#### Parameter selection table

raiailietei	rarameter selection table						
d5P.nod!'A value	Parameter Message	UPPER Display	Lower Display				
0	[-5.1	Counter	SET1				
1	E - 5.2	Counter	SET2				
2	[-Ь	Counter	Batch				
3	6-5.1	Batch	SET1				
4	6-5.2	Batch	SET2				
5	E.h - E.L	Total H	Total L				

#### Attention!!

- \* If Batch counter mode is not selected, mode 2, mode 3 and mode 4 can not be selected
- \* If the Total Counter is disabled, mode 5 can not be selected.
- \* If one of the Total Counter mode is selected and mode 5 is not selected, by pressing A key during "Running Mode", Total Counter value can be displayed.
- \* While Total Counter displayed, by pressing key, Total Counter value can be reset.



INPUT TYPE

Input Symbol NPN input (Voltage input no) PNP input (Voltage input)

H input short circuit 4,5V - 30V DC

L input open circuited 0V - 2V DC

While  $b\mathcal{R}\mathcal{E}\mathcal{L}h$  counter mode is selected, decimal point is invisible. Because,  $\mathcal{P}\mathcal{L}\mathcal{E}\mathcal{E}$  and  $\mathcal{E}\mathcal{E}\mathcal{L}h$  values are integer.

If ou lb in and ouch in is adjusted between 0.01 and 999.9 sec. pulse output is obtained

If ou lt in and out to is adjusted between 0.0 and 999.9 sec. continuous output is obtained.



NOTE: 1

Input frequency must not exceed the specified value. If input frequency exceed the specified value, the device does not make accurate count.



While counter is

equal to Preset1 and Preset2 values, OUT1 and OUT2

becomes active respectively.

While counting value

is lower or equal to the Preset1 and

Preset2 values,

OUT1 and OUT2 becomes active respectively.

While counting value

is greater or equal to the Preset1 and

Preset2 values, OUT1 and OUT2 becomes active

respectively.

If key is pressed while holding key, "Programming Mode" is entered.

Accessing to "Running Mode" from "Programming Mode"

if no key is pressed within 20 seconds, during "Programming Mode", data is stored automatically and "Running Mode" is entered. Alternatively, the same function occurs first pressing | key and "Programming Mode" is entered. Then | keys are pressing together, data is recorded and "Running Mode" is entered.

Input Cofiguration Menu	Output Cofiguration Menu	Indicator Cofiguration Menu	Device Cofiguration M	enu Security Cofiguration M	enu	$\triangleright$
nP.EnF	out.EnFp	<u>d5P.EnF</u>	>d.ConFG	>5Ec.EnF		
<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>	<b>%</b>		TABLE.5
Input Type Sele	ection Output Ty	pe Selection Decimal		Device Mode Configuration	occurry mena r assword	surement Time Unit Selection Table
For EPR and E				The device mode type can be selected as a Tachometer or	For accessing this menu, this parameter must be value	BAR Parameter message Explanation In P.E. 9
とおこ <u>トロ</u> be selected.	o !.L.o <u>c.L.</u> (See TAB	E.9 for Selections)	ERcho.	Counter, Menu parameters $U$	entered.	0.5 0.1.4
(See TABLE.8 f	·	<b>A</b>		nay be changed by the depends on the selected	Security code is 4400.	cncnc
	[ A ] Yû	ĹΔ Ĵ ĬŮ		node (See page 3/7).	2	1,100
			Display Type Selection Pruse Selection for the	Panel Reset Configuration	Input Menu Security Level	
Time unit, will be according to sel	ected input type and 999 9		parameters from	If no is selected, panel	PSE5: Menu invisible.	
r.P.5 E c (See TABLE,5 fo		output is energized P-5. indicating	ng on top and bottom \(\sigma 0.\)	can not be reset. P.965 If 965 is selected, panel	done. 2	
		asplay.	BLE.2 for Selections)	can be reset.	P.no : Only visible.	ā . s b E s microseconds
		<u>Д</u> / у	Duluktura - Orlantian		1	PEC 10
Minimum Pulse Can be selected	durations DIIC' In Can be ad	ljusted between 0.0 パートー Can be d	Brightness Selection lisplay brightness	Reset Input Configuration  f no is selected, from reset	Output Menu Security Level	
, _ , minimum applie	ed for signal inputs, and 999.9	sec. If 0.0 is output is energized	"	Ilpat can not be resea	P.Y.E.5 : Modification can	
TACHO applied time, er	ror message TACHO continuo	isly when Preset2		f YE's is selected, from reset P. JEJ	be done. P∩o : Only visible.	TABLE.6
appears on the (See TABLE.6 fo		eached.	[A] <b>%</b> ii	[A] <u>%</u>		Minimum Pulse Void Time
		/ Time Selection		Country Value Stevens	Indicator Menu Security Level	Selection Table
コドロに LL Sampling time,	measurement the 🖳 🎁 🔭 Can be ad	usted between 0.0		Configuration If yes select; when the energy	nonE : Menu invisible.	PLSE 10 Parameter message Explanation
0.50 value resumption Adjusted between	en 🗓 🗓 If Out1 is:	ctivated, Out1 output		is cut, counter and exit status P.3E5	P.ソE 5:Modification can be done.	0 <u>ዛወቭ 5</u> 40 msec
0.20 and 20.00 s	sec. TACHO activation	is delayed until Out1 time.		is stored.  If no select; when the energy	Poo: Only visible	1 20n5. 20 msec
[A] <u>%</u>	ĹΔ Ĵ Ŷů			is cut, counter and exit status $\triangle$		2 /0 n 5. 10 msec
Setting maximum	ole Time Out2 Dela	r Time Selection between 0.0 and 99.99sec.	וכווס ו	Device Adress Communication address	Device Menu Security Level	3 / / 1 msec
<b>⊃⊓⊓.⊑ '.⊓.</b> Setting maximu	ind is greater If Out2 is a	ctivated, Out2 output	dE'!Rdr	Communication address for ModBus devices.	nonE : Menu invisible. Pyとち : Modification can	4 0.5 n.5 nsec
C.UU from the maxim	am sample ame,	is delayed until Out2 time.	/ TACHO	Can be adjustable between	be done.	5 0.1 nSec
on the screen.	Adjusted between			1 and 247.	Pno: Only visible.	6 0.05 nsec
			[ A ] Yü			7 0.02 ō 5. 0.01 msec
Calibration Mu		bint Value Selection  / is selected, when	bRudr R	Rs485 Communication Speed Pr 15Ec.	Preset1 Parameter Security Menu Level	TABLE.7
1.00000 000001 and 99,	9999 Counter Q , C , , counter va	lue is equal to the lue, Out1 output is		communication is disable. Can be adjusted 2400, 4800.	?P.y.E 5 : Modification can be done.	Parameter Selection Table to Display
TACHO calibration value	ue. TACHO activated.	•		9600, 19200 and 38400	P. no : Only visible.	d5Pnod Parameter UPPER LOWER message Display Display
[ A ] Yû		is selected, Preset2 lue is subtracting by	[A] <b>%</b>	baudrate values.		value
Sensor Type S	election Preset1 ar	d Out1 output is			Preset2 Parameter Security Level	0
SENE SP Can be selecte	d as $nPn$ or activated o	luring equal to the		Pr 2.5Ec.	?P.YE5 : Modification can be done.	
ηνη For angeder θ	nP must be			P.Y <u>E S</u>	P.n.o : Only visible.	2 P-R.5. / Measuring On SET1 3 P-LP Measuring Total Rev
TACHO selected.				ТАСНО		4
				[A] <u>%</u>		5
Reset Input Pu						
.co-, duration for re-	set input		PARAMETER SETTING	S		
Can be adjuste TAGHO 10, 20 and 50 n	nsec.	- 109E8L - 109E8	i mwa inprai m—	ineral - ineral	ma inprai	

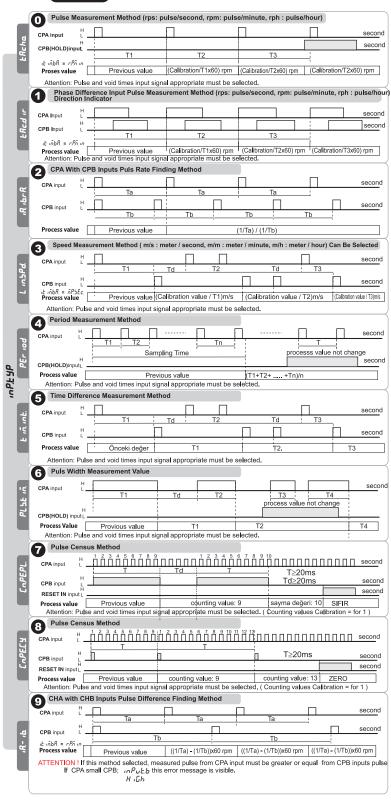


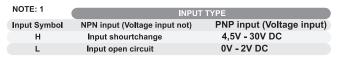
The selected parameter of the digit will flash when the key is pressed. Value can be changed by using A may an avigation keys. The next digit can be selected with the key and the same method can be applied as the previous step. If the decimal point of the selected parameter can also be adjusted, the message  $\neg d P$  appears on the display during the digit selection. While this message is displayed, the decimal point is brought to the desired place with the A wey.

If the A key (Up) is pressed continuously for 0.6 seconds, the value to be increasing rapidly. The same method applies to the decrement (Down) key.

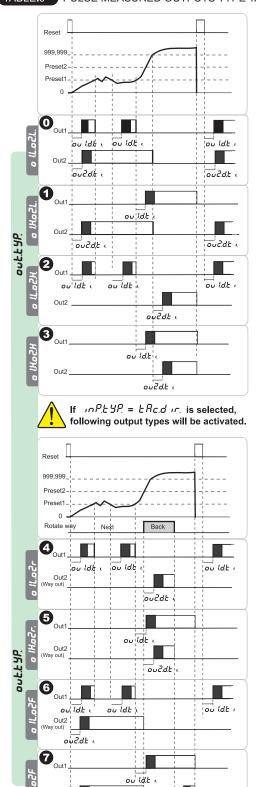


### TABLE.8 PULSE MEASUREMENT INPUT TYPE TABLE





### TABLE.9 PULSE MEASURED OUTPUTS TYPE TABLE



- If  $\sigma u \not \vdash \iota \bar{\sigma}$  and  $\sigma u \not \vdash \iota \bar{\sigma}$  is adjusted between 0.01 and 999.9 sec. pulse output is obtained.
- ☐ If ou lb in and oucle in is adjusted between 0.0 sec. (Hold) continuous output is obtained.

Out2

ouZ.d.E i.

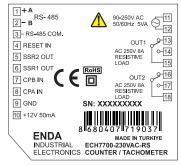
ου ldt i and ου 2.dt i is adjusted between 0.0 and 999.9 sec Output delayed of until adjusted time . When set 0 output is instantly taken

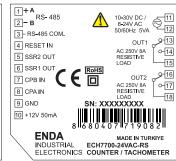
bu2dt i

### CONNECTION DIAGRAM





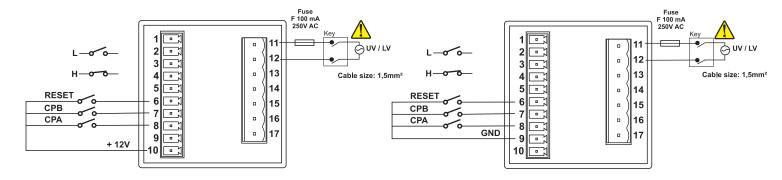


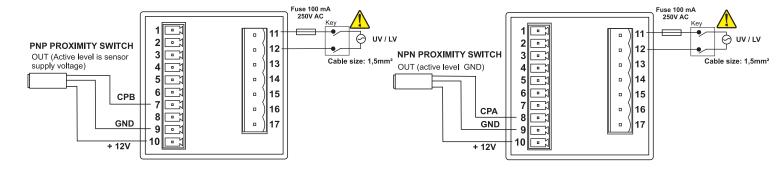


### **SENSOR CONNECTION SAMPLES**

### Connection samples for PNP sensor type

### Connection samples for NPN sensor type







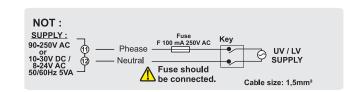
Logic output of the device is not electrically isolated.

Note: 1) Mains supply cords shall meet the requirements of IEC60227 or IEC60245.

2) In accordance with the safety regulations, the power supply switch shall bring the identification of the relevant instrument and it should be easily accessible by the operator.

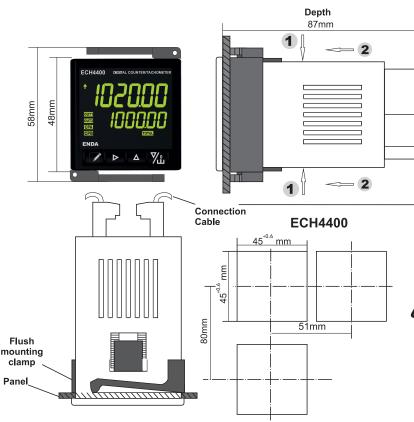
Holding screw 0.4-0.5Nm

Equipment is protected throughout by DOUBLE INSULATION.









To removing the device from the panel:
- While pressing both side of the device in direction 1 and push it in direction 2.

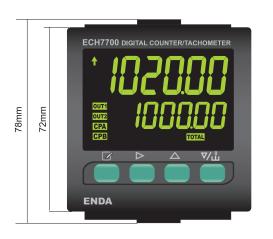
### NOTE:

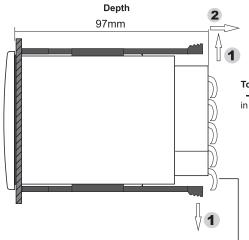
- 1) While performing panel mounting, additional space should be allocated for cables.
- 2) Panel thickness should be maximum 9mm.
- 3) If there is no 100mm free space at back side of the device, it would be difficult to remove it from the panel.



ENDA ECH Series are intended for installation within control panels. Make sure that the device is used only for intended purpose. The shielding

must be grounded on the instrument side. During an installation, all of the cables that are connected to the device must be free of electrical power. The device must be protected against inadmissible humidity, vibrations, severe soiling. Make sure that the operation temperature is not exceeded. All input and output lines that are not connected to the supply network must be laid out as shielded and twisted cables. These cables should not be close to the power cables or components. The installation and electrical connections must be carried out by a qualified staff and must be according to the relevant locally applicable regulations.





# Connection Cable ECH7700 75mm 68 mm Flush 89 mounting clamp Panel Rubber

To removing the device from the panel:
- While pressing both side of the device in direction 1 and push it in direction 2

### NOTE:

- 1) While performing panel mounting, additional space should be allocated for cables
- 2) Panel thickness should be maximum
- 3) If there is no 100mm free space at back side of the device, it would be difficult to remove it from the panel.

# ENDA ECHxx00 COUNTER/TACHOMETER MODBUS ADDRESS MAP

# 1.1 Counter/Tachometer Memory Map for Timer Holding Registers

	Parameter Number	Add	Register dress al (Hex)	Data Type	Data Content	Read /Write Permissions	Factory Settings
	Н0	0000d	(0000h)	Dword	Setpoint for Preset1 value. (Adjustable between 0-999999d, Format :32 Bit Hex = 0-999999d) First word LSW, second word MSW Sample: Adjusting for 550000d (86470h); LSW = 6470h, MSW = 0008h	RW	100000
ers	H2	0002d	(0002h)	Dword	Setpoint for Preset2 value. (Format must be as in the H0 parameter)	RW	200000
met	H4	0004d	(0004h)	Word	Counter input type selection. (See TABLE.3 for adjustment)	RW	0
Counter/Tachometer Configurasion Parameters	H5	0005d	(0005h)	Word	Counter input frequency selection. 0 = 20Hz, 1 = 50Hz, 2 = 100Hz, 3 = 500Hz, 4 = 1000Hz, 5 = 5Khz 6 = 10Khz, 7 = 20Khz, 8 = 50Khz, 9 = 80Khz	RW	0
ıras	Н6	0006d	(0006h)	Word	Counter counting direction selection. 0 = Up counting, 1 = Down counting	RW	0
ıfig	H7	0007d	(0007h)	Word	Sensor type selection. 0 = NPN, 1 = PNP	R W	0
ပ်	H8	0008d	(0008h)	Word	Reset input pulse time selection. 0 = 1ms, 1 = 5ms, 2 = 20ms, 3 = 50ms, 4 = 100ms	R W	0
ometer	H9		(0009h)		Setpoint for Calibration. (Adjustable between Format :32 Bit BCD = 1-999999) First word LSW second word MSW Sample: Adjustable between 150000 BCD (0150000h); LSW = 0000h, MSW = 0150h	RW	100000
Sch.	H11	0011d	(000Bh)	Word	Decimal point selection for Calibration. (0 = .000000, 1 = 0.00000, 2 = 00.0000)	RW	1
Į,	H12	0012d	(000Ch)	Word	Tachometer input type selection. (See TABLE.8 for adjustment )	RW	0
unte	H13	0013d	(000Dh)	Word	Tachometer time base selection. (See TABLE.5 for setting )	RW	0
ဒိ	H14	0014d	(000Eh)	Word	Tachometer pulse time selection. (See TABLE.6 for adjustment )	RW	3
	H15	0015d	(000Fh)	Word	Tachometer sampling time selection. Selectable between 0.20 s with 20.0 s.	RW	50
	H16	0016d	(0010h)	Word	Tachometer maximum sample time selection. Selectable between H8 and 99.99 s	RW	200
	H17	0017d	(0011h)	Word	Counter output type selection. ( See TABLE.4 for adjustment )	RW	0
ers	H18	0018d	(0012h)	Word	Total Counter configuration selection.  0 = Total Counter disable, 1 = Counter input connects: Total Counter  2 = OUT1 output connects: Total Counter, 3 = OUT2 output connects: Total Counter	RW	0
Output Parameters	H19	0019d	(0013h)	Word	Setpoint value selection for OUT1 0 = Preset1 OUT1 output value, 1 = Preset2 - Preset1 OUT1 output value	RW	0
Par	H20	0020d	(0014h)	Word	OUT1 output time setting. Adjustable between 0.0 and 999.9 sec. 0= continuously activated	RW	0
풀	H21	0021d	(0015h)	Word	OUT2 output time setting. Adjustable between 0.0 and 999.9 sec. 0= continuously activated	RW	0
d l	H22	0022d	(0016h)	Word	Tachometer output type select (See TABLE.9 for adjusment )	R W	0
ō	H23	0023d	(0017h)	Word	Tachometer OUT1 output delay time. Adjustable between 0.0 and 999.9 sec.	RW	0
	H24	Desired a sixt adaption assessment			0		
u o	H25	0025d	(0019h)	Dword	Decimal point selection parameter.  0 = Decimal point no, 1 = 0.0 , 2 = 0.00 , 3 = 0.000, 4 = 0.0000, 5 = 0.00000	RW	10
Display Configurasion Parameters	H27	0027d	(001Bh)	Word	Offset value (Format must be as in the H0 parameter)	RW	0
Sonfic	H28	0028d	(001Ch)	Word	Counter display configuration selection. (See TABLE.2 for adjustment )	RW	0
amet amet	H29	0029d	(001Dh)	Word	Tachometer display configuration selection. (Seen TABLE.7 for adjustment )	RW	0
Pa	H30	0030d	(001Eh)	Word	Display brightness setting parameter. Adjustable between1 and 20.	RW	10
	H31	0031d	(001Fh)	Word	Counter/Tachometer selection parameter.( 0 = Counter mode, 1 = Tachometer mode ).	RW	0
_ [	H32	0032d	(0020h)	Word	Counter panel reset configuration selection. (See TABLE.1 for adjusment )	RW	0
sion	H33	0033d	(0021h)	Word	Counter reset input configuration selection. (See TABLE.1 for adjusment )	RW	0
Jura	H34	0034d	(0022h)	Word	Tachometer panel reset configuration selection. (0 = No, 1 = Yes )	RW	0
Device Configurasion	H35	0035d	(0023h)	Word	Tachometer reset input configuration selection. (0 = No, 1 = Yes)	RW	0
ပိ	H36	0036d	(0024h)	Word	When the energy is cut, measurement value stored. (0 = No, 1 = Yes )	RW	0
Š	H37	0037d	(0025h)	Word	Device address value for Modbus (Adjustable between 1 and 247)	RW	1
ă	H38	0038d	(0026h)	Word	Connection speed for Modbus: 0 = 1200 bps, 1 = 2400 bps, 2 = 4800 bps, 3 = 9600 bps, 4 = 14400 bps, 5 = 19200 bps, 6 = 38400 bps, 7 = 57600 bps	RW	3
	H39	0039d	(0027h)	Word	Counter/Tachometer configuration menu security parameter. Adjustable between 0 and 2.  0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	1
ters	H40	0040d	(0028h)	Word	Output parameters menu security parameter. Adjustable between 0 and 2 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	R W	1
arame	H41	0041d	(0029h)	Word	Display configuration menu security parameter. Adjustable between 0 and 2 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	1
Security Parameters	H42	0042d	(002Ah)	Word	Device configuration menu security parameter. Adjustable between 0 and 2 0 = Menu invisible, 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	1
Secu	H43	0043d	(002Bh)	Word	Preset 1 (H0) parameter security parameter. Adjustable between 1 and 2 1 = Menu parameters is programmable, 2 = Menu parameters is only visible	RW	1
	H44	0044d	(002Ch)	Word	Preset 2 (H2) parameter security parameter. Adjustable between 1 and 2 1 = Menu parameters is programmable, 2 = Menu parameter is only visible	RW	1
	H45	0045d	(002Dh)	Word	Function control parameter If (23040d (5A00h) value is entered, device is returned to factory settings. If 23041d (5A01h) value is entered, must be reset according to H33 value. If 23042d (5A02h) value is entered, counting value is reset. If 23043d (5A03d) value is entered, Total Counter reset If 23044d (5A04h) value is entered, Batch counter reset If 23045d (5A05h) value is entered, Tachometer values is reset	RW	0





## ENDA ECHxx00 COUNTER/TACHOMETER MODBUS ADDRESS MAP

1.2 Memory Map For Input Registers

Parameter	Input Register	Data		Read / Write
Number	address Decimal (Hex)	Type	Data Content	Permission
10	0000d (0000h)	Dword	Counter counting values (Format :32 Bit Hex = Adjustable between -999999 and 999999d) First word LSW, second word MSW Sample: Reading value for 550000d (86470h); LSW = 6470h, MSW = 0008h.	R
12	0002d (0002h)	Dword	Batch counter counting value (Format :32 Bit Hex = Adjustable 0 and 999999d) First word LSW, second word MSW Sample: If reading value is 550000d (86470h); LSW = 6470h, MSW = 0008h	R
14	0004d (0004h)	Dword	Total Counter counting value (Format :32 Bit Hex = Adjustable between -999,999,999 and 999,999,999d) First word LSW, second word MSW	R
16	0006d (0006h)	Dword	Counter hold value ( Format is as in the I0 input register )	R
18	0008d (0008h)	Dword	Active Preset1 value ( Format is as in the I2 input register )	R
l10	0010d (000Ah)	Dword	Tachometer measurement value ( Format is as in the I2 input register )	R
l12	0012d (000Ch)	Dword	CPA pulse value ( Format is as in the I2 input register )	R
l14	0014d (000Eh)	Dword	CPB pulse value ( Format is as in the I2 input register )	R

## 1.3 Memory Map for Input Registerlers

Parameter Number	Holding Register addresses Decimal (Hex)	Data Type	Data Content	Read / Write Permission
10	0000d (0000h)	Word	Timer1 time value (Must be read according to BCD format)	R
	0001d (0001h)	Word	Timer2 time value (Format is as in the I0 parameter)	R
12	0002d (0002h)	Word	Out1 pulse time value (Must be read according to BCD format. Sensitivity 0.00sn)	R
3	0003d (0003h)	Word	Out2 pulse time value (Format is as in the I2 parameter)	R

# 1.4 Memory Map for Output Status Indicator Bits

Parameter Number	Discrete input addresses	Data Type	Data Content	Read / Write Permission
D0	(0000)h	Bit	OUT1 Output status (0 = OFF ,1 = ON)	R
D1	(0001)h	Bit	OUT2 Output status (0 = OFF , 1 = ON )	R
D2	(0002)h	Bit	Panel reset key status ( 0 = Reset key inactive, 1 = Reset key is active )	R
D3	(0003)h	Bit	Reserve	R
D4	(0004)h	Bit	Reset input status ( 0 = Reset input inactive, 1 = Reset input is active )	R
D5	(0005)h	Bit	Gate input status ( 0 = Gate input inactive, 1 = Gate input is active )	R
D6	(0006)h	Bit	Start input status ( 0 = Start input inactive, 1 = Start input is active )	R
D7-D15	0007d (0007h)  0015d (000Fh)	l Bit	Reserve	R

1.5 Memory Map fo	1.5 Memory Map for Software Revision Input Registers						
Software Revision 0920d (0398h) 14 Word	Software name and update date is in ASCII format and 14 word. Example: EM4400-01 28 Feb 2015.	R					
	Memory Format :     Word Word Word Word Word Word Word Word						





## 2. MODBUS ERROR MESSAGES

 $Modbus\ protocol\ has\ two\ types\ error, communication\ error\ and\ operating\ error.\ Reason\ of\ the\ communication\ error\ is\ data\ corruption\ in\ transmission.\ Parity\ error\ error\$ and CRC control should be done to prevent communication error. Receiver side checks parity and CRC of the data. If they are wrong, the message will be ignored. If format of the data is true but function doesn't perform for any reason, operating error occurs. Slave realizes error and sends error message. Most significant bit of function is changed '1' to indicate error in error message by slave. Error code is sent in data section. Master realizes error type via this message.

### **ModBus Error Codes**

Error Code	Name	Meaning
01	ILLEGAL FUNCTION	The function code received in the query is not an allowable action for the slave. If a Poll Program Complete command was issued, this code indicates that no program function preceded it.
02	ILLEGAL DATA ADDRESS	The data address received in the query is not an allowable address for the slave.
03	ILLEGAL DATA VALUE	A value contained in the query data field is not an allowable value for the slave.

### Message example;

### Structure of command message (Byte Format)

Device Addres	(0A)h	
Function Cod	(01)h	
Beginning address of coils.	MSB	(04)h
	LSB	(A1)h
Number of coils (N)	MSB	(00)h
realiser of colls (14)	LSB	(01)h
000 0474	LSB	(AC)h
CRC DATA	MSB	(63)h

### Structure of response message (Byte Format)

Device Addres	(0A)h	
Function Code	(81)h	
Error Code	(02)h	
CDC DATA	LSB	(B0)h
CRC DATA	MSB	(53)h

As you see in command message, coil information of (4A1)h = 1185 is required but there isn't any coil with 1185 address. Therefore error code with number (02) (Illegal Data Address) sends.

